



## **INSTRUCTIONS FOR CORRECTLY SETTING AN UNLOADER VALVE:**

NB: These instructions must be followed in exact order.

1. Screw unloader valve adjustment screw or knob to “0” pressure.
2. Have someone else hold the trigger open.
3. Start the machine.
4. If the machine has an adjustable accelerator, set the revs to maximum or the desired constant running setting.
5. Slowly start to adjust the adjustment screw or knob so as to increase pressure.
6. As the pressure starts to rise you must stop adjusting when either of two things happen in exactly this order.
7. Either the needle on the pressure gauge stops climbing (indicating you have reached its limit or there is a problem with the machine).
8. Or you have reached the maximum pump pressure or desired pressure.
9. At this point set your lock nut, the adjustment is finished.